



Dart Hawkesbury
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Rosh

D3272-1
Job Sheet 168324



Part No: D3272-1

Job Qty: 3 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/14/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/13/17	11/13/17	0.00	0.00	Start Up Large Fab-2		<i>D.M.L 17-11-22</i>
100	Large Fab	3 pcs	11/14/17	11/14/17	0.00	1.40	Large Fab 8		<i>D.M.L 17-11-22</i>
110	QC	3 pcs	11/14/17	11/14/17	0.00	0.00	QC5		<i>D.M.L 17-11-22</i>
120	Packaging	3 pcs	11/14/17	11/14/17	0.00	0.00	Packaging3		<i>D.M.L 17-11-22</i>
130	QC21-SA	3 Ea	11/14/17	11/14/17	0.00	0.00	QC21		<i>D.M.L 17-11-22</i>

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Debur
120 - LOCATION: WA003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C	3	120	0	0



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Step

PART NO: D3272-1

Revision:

Operation: Packaging

Change No:

Mfg Date: 11/13/17

Job No: 168324